

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPRING
Job Number	: 31932		
Estimate Number	: 12835		
P.O. Number	: N/A	Part Number	: D33351
This Issue	: 4/17/2007 S.O. No. : N/A	Drawing Number	: D3335 REVC
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: C
Previous Run	: N/A	Material	: N/A
Written By	: _____	Due Date	: 4/24/2007 Qty: 5 Um: Each
Checked & Approved By	: _____		
Comment	: Est. A 06.02.10 New issue EC		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
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10 D3335 Spring

Comment: Qty.: 0.5000 Each(s)/Unit Total : 2.5000 Each(s)
Spring

20 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1
Cut spring as per dwg D3335

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

40 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
ID & STOCK

50 QC21 FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: RD Date: 07/05/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

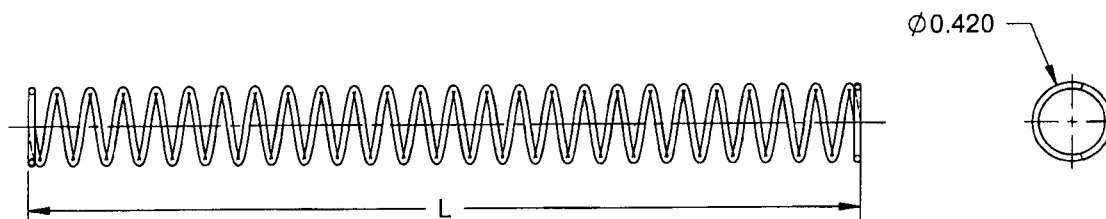
NOTE: Date & initial all entries



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3335	REV. C SHEET 1 OF 1
DATE 05.12.19		TITLE SPRING	SCALE 1:1
A	04.12.07	NEW ISSUE	
B	05.08.11	4.38 WAS 4.13; 7.63 WAS 6.80	
C	05.12.19	ADDED D3335-5, CHANGED FINISH	

RELEASED
20/03/09

SPECIFICATION CONTROL DRAWING



DART P/N	L (in)
D3335-1	4.38
D3335-3	7.63
D3335-5	1.20

△B

△C

NOTES:

- 1) SUPPLIER: VICTORY SPRINGS. LENGTH REQUIRED: 12".
- 2) MATERIAL: SPRING STEEL, Ø0.035 WIRE
- 3) FINISH: LPS PROCYON
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
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NO. 31932

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